

## Visible two-dimensional photonic crystal slab laser

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The authors describe the fabrication and performance of photonic crystal lasers fabricated within thin membranes of InGaP/InGaAlP quantum well material and emitting in the visible wavelength range. These lasers have ultrasmall mode volumes, emit red light, and exhibit low threshold powers. They can be lithographically tuned from 650 to 690 nm. Their cavity volumes of approximately  $0.01 \mu\text{m}^3$  are ideally suited for use as spectroscopic sources. © 2006 American Institute of Physics. [DOI: 10.1063/1.2336721]

Photonic crystal cavities offer many advantages over more conventional cavities for achieving ultrasmall modal volumes while maintaining high quality factors.<sup>1-5</sup> When combining such cavities with light emitting active materials, such as quantum wells<sup>1</sup> and quantum dots,<sup>3</sup> it is possible to form ultrasmall lasers that can be integrated in dense arrays, and in which each laser cavity supports only a very few optical modes. This results in the potential for high frequency modulation of such lasers,<sup>6</sup> which has made these devices particularly interesting for applications in optical data communication. Therefore, most research on photonic crystal lasers has thus far focused on near-infrared wavelength emission using InGaAsP or InGaAs active materials. Although some research groups have started to explore the visible wavelength range,<sup>7-10</sup> it has been difficult to obtain small mode volume lasers in visible light emitting material systems due to high surface carrier recombination velocities or the lack of high refractive index contrast substrates for light confinement in the vertical direction. Visible photonic crystal lasers operating in the spectral vicinity of 670 nm could enable a broad range of important applications, including high density optical recording, high resolution visible laser projection displays, and, most importantly, compact spectroscopic sources as ultrasmall sensors for biological and chemical detections within small sample volumes. In this letter, we present our preliminary experimental results of such a two-dimensional photonic crystal slab laser that can satisfy these needs.

Photonic crystal slab structures were first grown by metal organic chemical vapor deposition of InGaP/InGaAlP quantum well material on top of sacrificial AlGaAs layers supported by GaAs substrates. Optical gain was provided by two 7 nm thick and compressively strained InGaP quantum wells which were separated by 10 nm InGaAlP barriers [Fig. 1(a)]. The quantum well active material was placed in the center of a 170 nm thick InGaAlP slab, with a 700 nm thick sacrificial AlGaAs layer between the slab and the GaAs substrate. The active quaternary material was designed to emit light at around 670 nm [Fig. 1(b)]. From the compressive strained quantum wells, light was strongly coupled into transverse electric modes. This epitaxially grown material was coated with a 100 nm SiON hard mask and 200 nm of Zep520 electron beam resist.

Electron beam lithography was then used to define the photonic crystal cavity pattern within the Zep520 resist. Reactive ion etching (RIE) was subsequently used to transfer the pattern from that resist into the SiON etch mask by using a CHF<sub>3</sub> plasma. After removal of the resist, the hard mask pattern was further transferred through the active layer with an iodine-based inductively coupled plasma RIE. Time controlled oxidation of the AlGaAs by water vapor followed by the potassium hydroxide (KOH) chemical dissolution of the aluminum oxide formed the suspended slab membranes, as shown in Fig. 2. Finally, diluted buffered hydrofluoric acid was used to remove the SiON etch mask.

The suspended photonic crystal slab cavities were optically pumped at room temperature using 5 ns pulses at 10 kHz (0.005% duty cycle) with a 408 nm InGaN semiconductor diode laser. The pump beam was focused onto the sample surface with a 50× objective lens to form an excitation beam spot size about 2 μm in diameter. The excitation power used in this letter was determined by dividing the averaged pulse power by the duty cycle. The emission from the lasers was then collected through the same lens and their spectra detected with a liquid nitrogen cooled charge-coupled device (CCD) (Princeton Instruments, Spec10) detector filtered by a monochromator (Acton, SpectraPro). The monochromator entrance slit width was set to 10 μm and the 1200 groove/mm grating was used, resulting in a spectral resolution of approximately 0.1 nm. An additional flip-up mirror was used to guide the light into a CCD imaging system to view the near-field images of the lasers as well as the

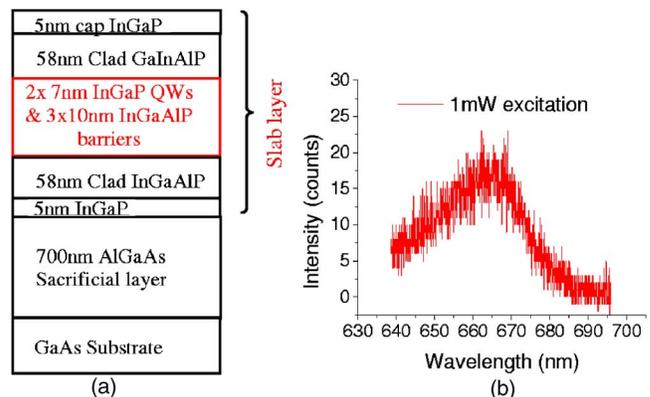


FIG. 1. (Color online) (a) Schematic epitaxial layer sequence of our slab composition. (b) A typical photoluminescence emission spectrum of the grown wafer.

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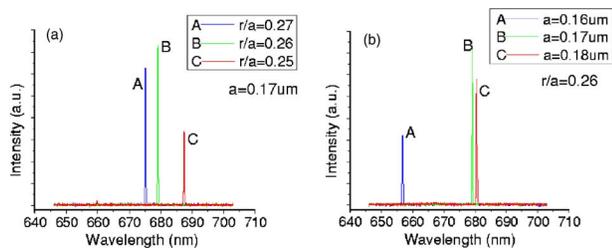


FIG. 6. (Color online) Spectra of (a) lattice spacing fixed to  $0.17 \mu\text{m}$  and (b)  $r/a$  fixed to  $0.26$  (the uneven spectral shifts result from fabrication variation and device scaling only in two dimensions due to the fixed slab thickness).

nity to define ultrasmall optical cavities with enormous optical field intensities. These devices have been used in the past as refractive index sensors, indicating the refractive index of volumes as small as  $10^{-17}$  liters, limited by the mode volume of  $0.03 \mu\text{m}^3$  at  $1550 \text{ nm}$  wavelength. In our experiments, we have defined lasers within a wavelength range that is even more interesting for spectroscopic applications, as many of the fluorophores used for biological analysis are limited to the visible spectrum, and single-photon detectors are available at such wavelengths. Moreover, these devices may become very interesting sources for Raman spectroscopy and other specific measurements of the chemical composition of the femtoliter contents of an optical nanocavity. We expect InGaP lasers to be very useful for biochemical analysis as well as for efficient displays and high frequency lasers in the near future.

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