REVISED

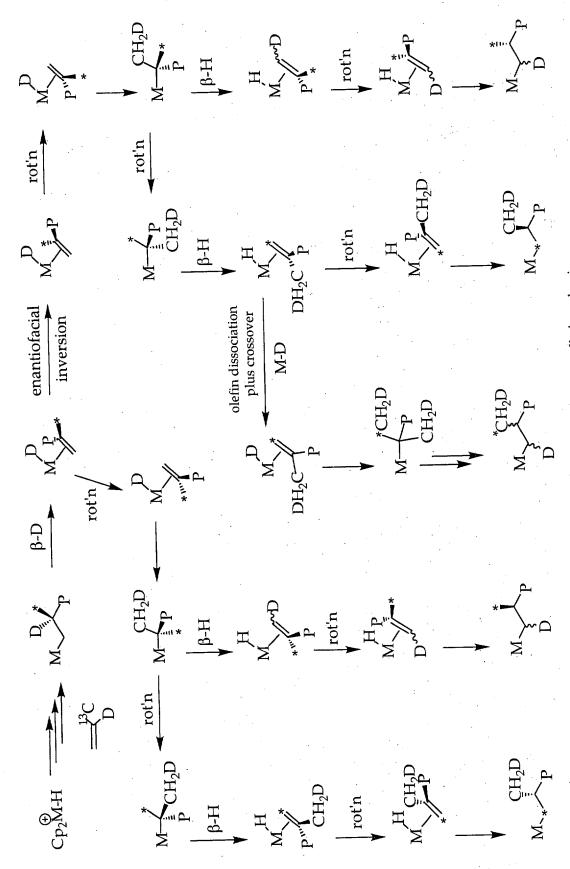
Chain Epimerization during Propylene Polymerization with Metallocene Catalysts: Mechanistic Studies Using a Doubly-Labeled Propylene

Jeffrey C. Yoder and John E. Bercaw\*

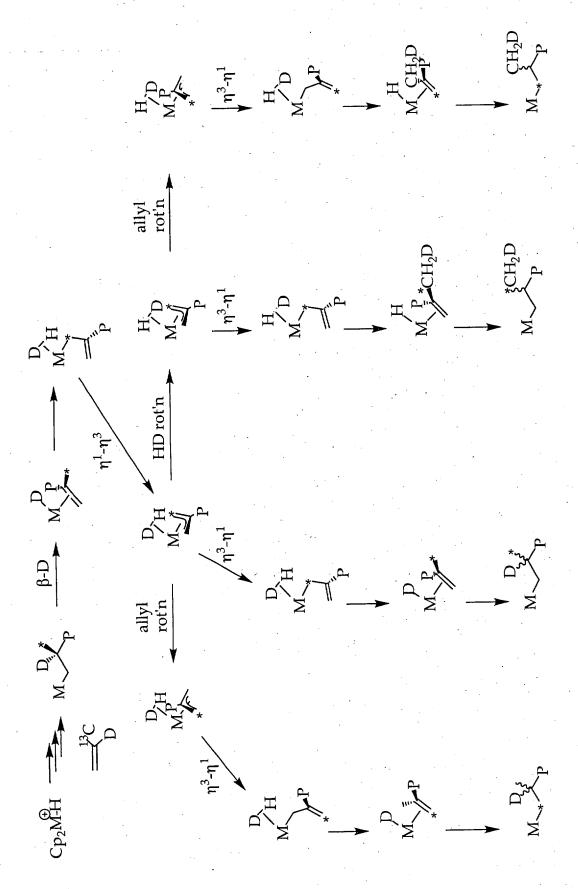
Contribution from the Arnold and Mabel Beckman Laboratories of Chemical Synthesis, California Institute of Technology, Pasadena, California, USA 91125.

Received xxxx xx, 2001

**Supporting Information:** Schemes showing how the rearrangements according to Schemes 6 and 7 give rise to the structures labeled **A** through **J**. Schemes showing the predicted chain ends and <sup>13</sup>C NMR signals attributable to them and to regioerrors.



Scheme 1. Summary of proposed steps for chain epimerization using the tertiary-alkyl mechanism.



Scheme 2. Summary of proposed steps for chain epimerization using the allyl mechanism.

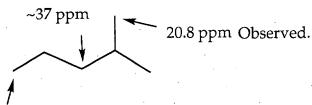
Chain Ends

Observed. The position of this resonance should be insensitive to the presence of deuterium in the terminal vinyl position. Hence, this signal arises from termination out of structures **A**, **B**, **D**, or **F**. 23 ppm

20.7 ppm Observed.

Observed, but of lower intensity than the resonance at 23 ppm consistent 110 ppm with this resonance only being <sup>13</sup>C labeled upon termination during a chain epimerization event. This arises from termination out of structures C or E.

Observed. This position will be <sup>13</sup>C labeled only if chain epimerization occurs upon first insertion. This resonance is more likely due to a regioerror (see below).



~13 ppm Observed, but cut off from Figure 2 and not shown (unfortunately).

Integrations for 23 ppm, 20.7 ppm, 13 ppm, and 20.8 ppm resonances are identical, which is required by  $\beta$ -H elimination and then reinsertion to the M–H.

Regioerrors

Observed 21.6 ppm Not observed, but these positions should not be labeled following the accepted mechanism for a 1,3-misinsertion. 26 ppm

Observed. The position labeled with an asterisk should be <sup>13</sup>C labeled in my system following the accepted mechanism for a 1,3-misinsertion.