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Simple 1 mm receivers with fixed tuned double sideband SIS mixer and wideband InP MMIC amplifier

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ABSTRACT

We report on attempts to broaden the IF bandwidth of the BIMA 1mm SIS receivers by cascading fixed tuned double-sideband (DSB) SIS mixers and wideband MMIC IF amplifiers. To obtain the flattest receiver gain across the IF band we tested three schemes for keeping the mixer and amplifier as electrically close as possible. In Receiver I, we connected separate mixer and MMIC modules by a 1" stainless steel SMA elbow. In Receiver II, we integrated mixer and MMIC into a modified BIMA mixer module. In Receiver III, we devised a thermally split block where mixer and MMIC can be maintained at different temperatures in the same module. The best average receiver noise we achieved by combining SIS mixer and MMIC amplifier is 45 -50 K DSB for $v_{LO} = 215 - 240$ GHz and below 80 K DSB for $v_{LO} = 205 - 270$ GHz. The receiver noise can be made reasonably flat over the CARMA IF band ($v_{IF} = 1 - 5$ GHz). Noise temperatures for all three receivers are comparable to or better than those obtained with the BIMA receiver .

1. INTRODUCTION

The Berkeley-Illinois-Maryland Array (BIMA) and the Caltech Owens Valley Radio Observatory Array telescopes will merge to form the Combined Array for Research in Millimeter-Wave Astronomy (CARMA) in 2005. Each element of the new telescope¹ will be equipped with a cooled 1 mm receiver consisting of a Superconductor-Insulator-Superconductor (SIS) mixer with Intermediate Frequency (IF) postamplifier. Downconverted signals from each element will be processed by a correlator with a total bandwidth of 4 GHz. Whereas the current OVRO 1 mm receivers² cover a 4 GHz IF band, from 1 – 5 GHz , the present BIMA receivers use IF postamplifiers which cover only 1.4 – 2.2 GHz (L band). Before integrating BIMA instrumentation with CARMA, receiver IF bandwidths must be expanded to at least the CARMA correlator bandwidth. The resulting wide instrumental bandwidth will greatly facilitate the study of molecular transitions and continuum radiation. This paper describes our progress towards building wideband receivers by combining existing 1 mm SIS mixer chips developed for BIMA with 0.5 – 11 GHz MMIC amplifiers developed for the Allen Telescope Array.

2. NARROW IF BAND 1 MM RECEIVER AT BIMA

The 1 mm SIS mixer design for BIMA was adapted by G. Engargiola and R.L. Plambeck³ from a mixer design developed by Blundell *et al.*⁴ for the Submillimeter Array. G. Engargiola fabricated the SIS chips at the Material Research Laboratory at the University of Illinois, Urbana-Champaign. Figure 1 shows a photo of the SIS chip in an open mixer block with circuit elements labeled. A series $\sim\lambda/8$ superconducting microstrip stub RF tunes the Nb/Al-Al₂O₃/Nb 1.2x1.2 μm^2 SIS junction. A butterfly probe in a half height waveguide feeds RF/LO signals to the junction through a two-section microstrip quarter-wave transformer. The waveguide cavity behind the antenna probe is a fixed backshort which greatly simplifies the mixer operation. Representative I-V characteristics, shown next to the photo, indicate a range of device characteristics resulting from junction and circuit dimension variations. Despite this range, all 1 mm receivers at BIMA have remarkably similar noise temperatures. Very often, differences can be traced to slight misalignment of the waveguide probe relative to the backshort. Empirically, we found that receiver noise temperature depends only weakly on the real impedance match between the mixer and 50 Ω coaxial line linking the L band LNA so we used a short section of 50 Ω microstrip on Duroid 5880 to couple the mixer IF pad to its SMA output connector.

Figure 2 shows receiver temperature versus frequency for a typical BIMA receiver. Best sensitivities occur between 215 and 240 GHz where $T_{rec,DSB, DSB} < 55$ K. Mixer operating temperatures are usually 3.6 – 4.5 K; over this range, $T_{rec,DSB}$ varies less than 5 K. Reasonable mixer performance occurs for $v_{LO} \sim 205 - 270$ GHz, where $T_{rec,DSB} < 80$ K.

At least two considerations led us to surmise that the BIMA mixers could be modified to give a wider IF bandwidth. An approximation of the quality parameter $Q_{IF} \approx \omega Z_{IF}(C_j + C_{match}) \sim 1.2$ at GHz can be made from estimates of the pumped impedance of the junction ($\sim 10 * R_n \approx 180 \Omega$) in parallel with the parasitic junction capacitance ($C_j \sim 115 \text{ fF}$) and the low frequency capacitance of the RF matching network ($\sim 250 \text{ fF}$). The low value suggests that a wide relative IF band can be

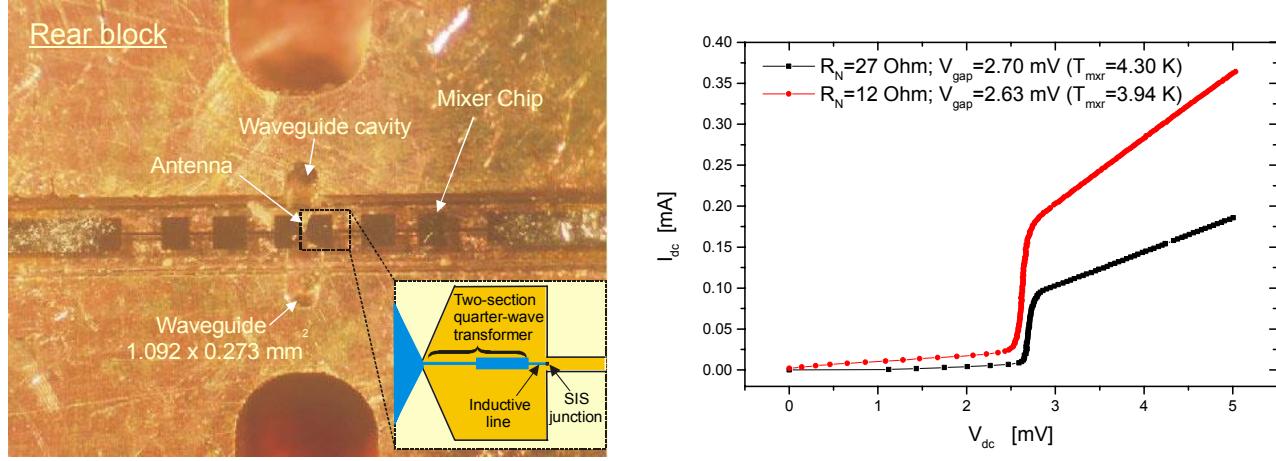


Figure 1 (left) Close-up view of the BIMA SIS mixer chip and (right) typical I-V characteristics for these devices.

covered using this mixer within the specifications of the CARMA project. Secondly, circuit elements of the BIMA mixer were adapted from the SMA 1mm design, which operates with a similar IF bandwidth but centered at 5 GHz. Hence we speculated that an IF network could be devised so that the mixer would work well from the low frequency edge of the BIMA IF band (1.4 GHz) to the high frequency edge of the SMA IF band (6 GHz). Widening the IF band of our SIS 1 mm receiver without degrading its instantaneous band noise performance can most simply be attempted by connecting the mixer to a wideband MMIC amplifier with suitable bandwidth, high gain, and low noise.

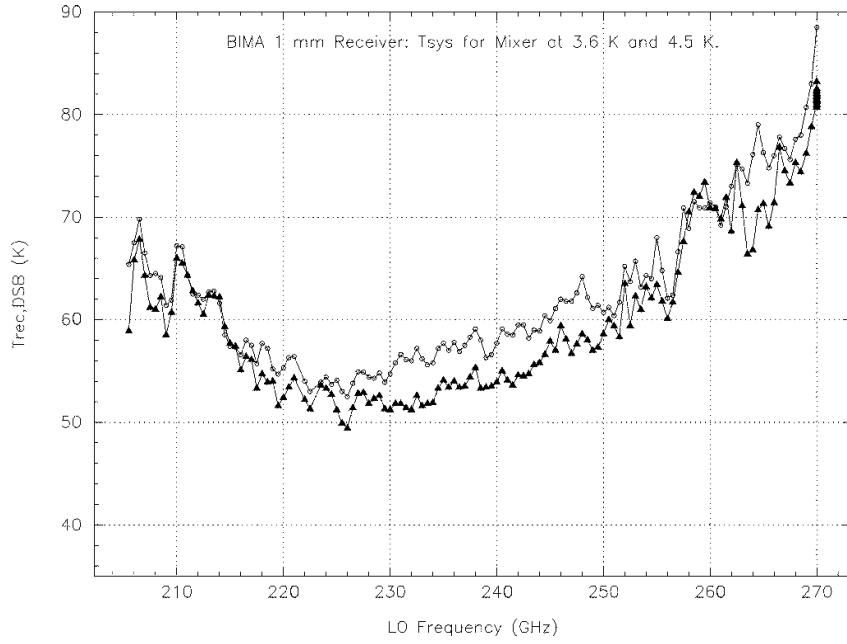


Figure 2 Receiver temperature versus LO frequency for BIMA 1 mm receiver with L band IF amplifier. Filled triangles denote mixer operating at 3.6 K; open circles denote mixer operating at 4.5 K.

3. WIDEBAND MMIC AMPLIFIERS

Kerr *et al.*⁵ and Lauria *et al.*⁶ have produced 1 mm receivers with 4 – 12 GHz IF by following SIS mixers with amplifiers built from discrete transistors. We hope to use MMIC IF amplifiers instead. Wade Falk and Weinreb developed two MMIC (WBA12 and WBA13) devices for the Allen Telescope Array⁷ which should be well-suited for CARMA IF postamplifiers. The WBA12 and WBA13 include either two or three 0.1 μm InP HEMT stages tuned to be unconditionally stable when attached to any passive load. The chip size is 2 x 0.7~ mm². At a 10 K operating temperature the WBA12 and 13 have a noise temperature of $T_n \sim 4$ K and gain of ~25 dB and ~35 dB, respectively, across a 3 – 11 GHz band. At 1 GHz, $T_n \sim 8$ K and gain is 5 dB lower for both. Figure 3 shows a WBA13 chip, with RF input attached to a 50 Ω matching network and the output attached to a 50 Ω microstrip. The gates are biased through 10:1 voltage dividers and the drain wire provides 10 – 20 mW of DC power.

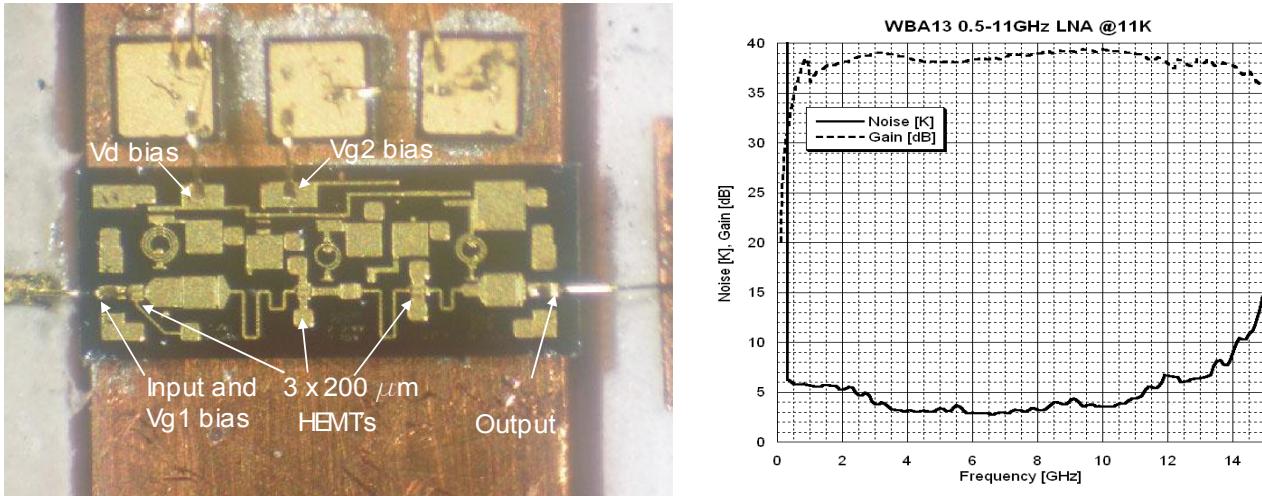


Figure 3 (left) Close-up view of a wideband MMIC amplifier chip (WBA13). The WBA12 and WBA13 are similar circuits with either two or three InP HEMT stages producing ~25 dB and ~35 dB of gain, respectively. (right) Noise temperature and gain of WBA13. WBA12 has same noise versus frequency characteristic but ~10 dB less gain.

4. Wide IF band 1 MM Receivers for CARMA

All receivers were tested in a BIMA cryostat, where the LO is injected with a 0.3 mil Mylar beam splitter into the dewar input lens. The LO+RF signal is matched to the input waveguide of the mixer with a scalar feedhorn which is bolted to the 4 K stage. Y-factor tests were highly automated. Tuning of the LO, biasing of the mixer, and operation of the chopper wheel were all under computer control. LO power was monitored by measuring the current through the voltage biased mixer. For a cold load we used a thin-walled Styrofoam box containing RF absorbing foam immersed in liquid nitrogen. We did not attempt to correct our noise temperature calculations for optics losses, and we assumed hot and cold load temperatures were 295 K and 77 K, respectively. The receiver IF power was amplified outside the cryostat by a 1 – 10 GHz JCA 110-317 with 30 dB gain. Broadband IF power was measured through a DC – 6 GHz lowpass filter with an HP 8484 power sensor attached to an HP 436 power meter. Power levels were computer monitored. Measurements for hot or cold loads were made by setting the LO frequency and power, stepping the mixer bias voltage, and recording the IF power. Best noise temperatures are usually obtained by voltage biasing the SIS junction near the center of the first photon step in the I-V curve. Over the RF band of this device the optimal bias voltage varies from 1.9 – 2.5 mV. Y factor measurements for each frequency were made at optimum LO power level.

4.1 Receiver I: SIS mixer followed by WBA13 MMIC coaxial amplifier module

We tried the simplest approach first to increase mixer IF bandwidth, by attaching a current design BIMA mixer module with SMA connector output to a coaxial module containing a WBA13 MMIC through a 1" section of 0.085 stainless steel semirigid coaxial cable. The cable thermally isolates the 4 K mixer and 10 K MMIC. The devices were attached by heat

straps to separate stages of the BIMA cryostat, which is cooled by a three stage Gifford-McMahon refrigerator^{8,9}. This arrangement minimizes the heat load from the biased MMIC on the SIS mixer.

Figure 4 shows Receiver I, including an open view of the mixer module and the assembled module attached to the MMIC amplifier module. The mixer chip sits in a suspended waveguide channel between the poles of a fixed magnet. The mixer chip IF pad is bonded with a 1 mil gold wire to a 50 Ω microstrip. A bias tee is shown with series 10 K current limiting resistors on the bias lines and a 100 Ω resistor shunting the junction impedance for stable voltage biasing.

The best double-sideband (DSB) receiver temperature $T_{rec,DSB}$ of Receiver I as a function of LO frequency is shown in Figure 5. The results show improvement over the results for a BIMA mixer followed by an L band amplifier (Figure 2). From 205 – 240 GHz $T_{rec,DSB}$ is 7 - 10 K lower. At the high frequency end of the band, $T_{rec,DSB}$ is about the same.

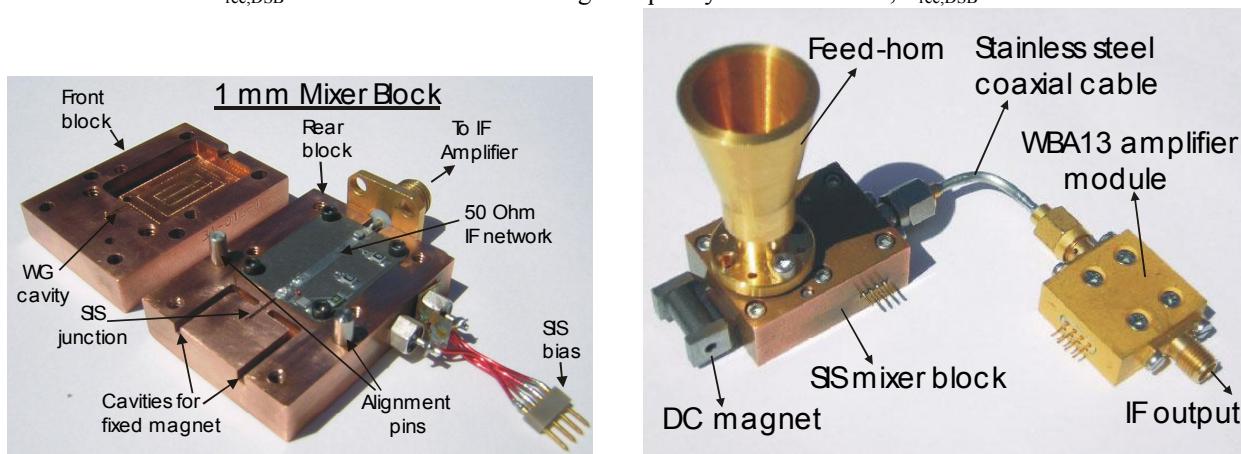


Figure 4 Open view of the BIMA SIS mixer module (left) and view of Receiver I consisting of BIMA mixer module attached to WBA13 amplifier module through 1" section of stainless steel coax.

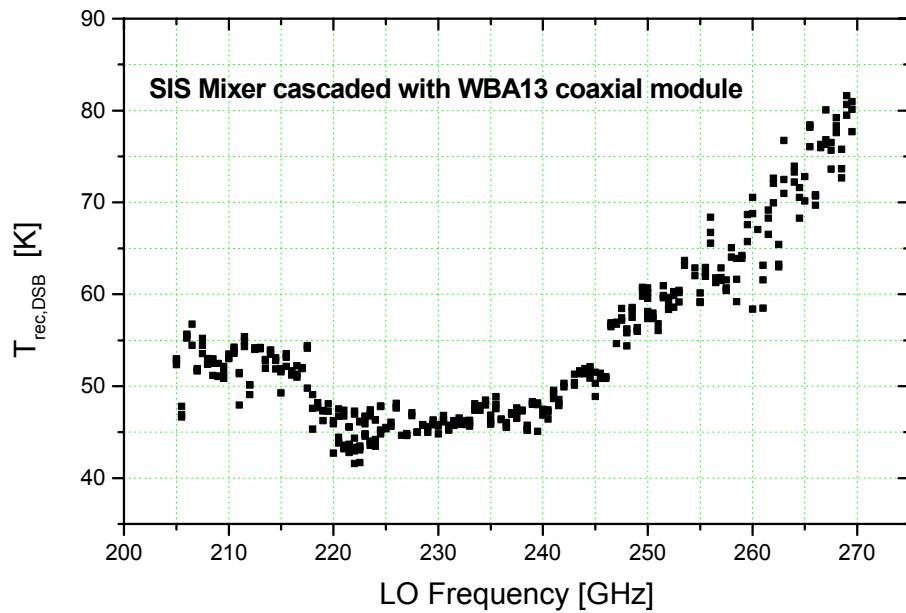


Figure 5 Receiver temperature versus LO frequency for Receiver I. The IF bandwidth was 0-6 GHz.

Discrepancies between Receiver I and the BIMA receiver noise temperatures may be due to loss in a longer IF coaxial cable connecting the SIS mixer to the L Band LNA in the BIMA receiver.

We measured the gain and noise temperature of Receiver I across the IF passband by feeding the output of the JCA amplifier into an Agilent E4407B spectrum analyzer. The resolution bandwidth was set to 1 MHz, and power was integrated over 25 MHz. Figure 6 shows output power as a function of IF frequency for hot and cold terminations when the LO frequency is tuned to 225 GHz. The power has a 5 -- 10 dBm ripple over 1 GHz intervals.

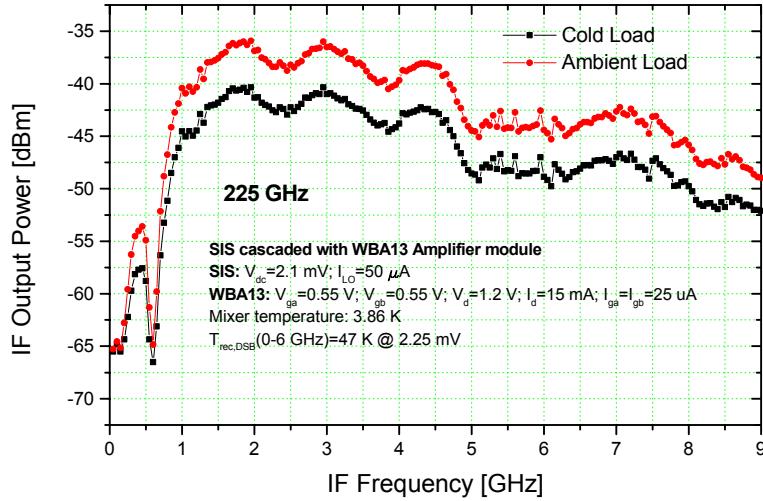


Figure 6 IF output power versus IF frequency for Receiver I at LO frequency of 225 GHz. Large ripples observed are due to impedance mismatch between the mixer and MMIC modules. These ripples become more severe for LO frequencies near the edges of the mixer RF band.

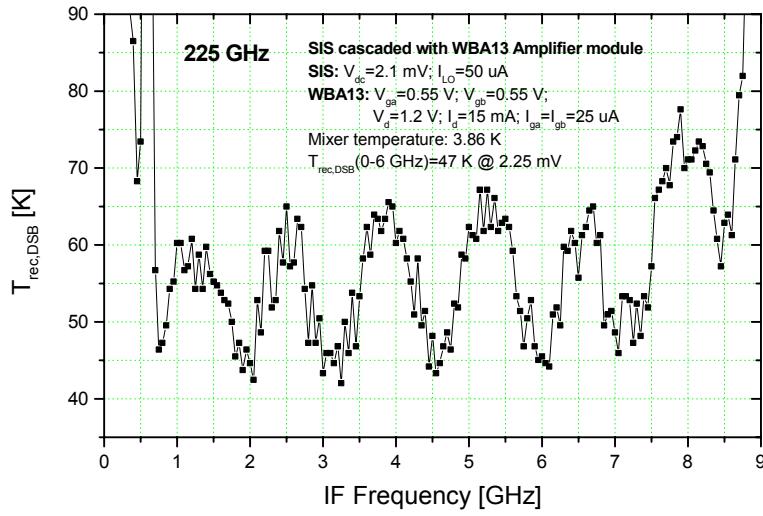


Figure 7 Receiver temperature of Receiver I as a function of IF frequency at LO frequency of 225 GHz. Large ripples are due to an impedance mismatch between mixer and MMIC modules.

$T_{rec,DSB}$ derived from these curves, shown in Figure 7, rises sharply below 0.7 GHz and above 8.5 GHz, denoting the edges of the sensitivity band. Clearly, the BIMA mixers can be modified to have at least a 4 GHz IF bandwidth. The 20 K ripples in receiver temperature are due to a standing wave on the transmission lines linking the SIS junction to the WBA13, indicating significant impedance mismatch. Even more severe ripples occur for $v_{LO} < 215$ GHz and $v_{LO} > 245$ GHz. Such large gain and sensitivity variations in the IF passband would be difficult to calibrate out so either the mixer needs to be followed by a wideband isolator, which would require us to increase the IF band to 4-8 GHz, necessitating changes to the OVRO mixers and the downconverter for the correlator; or a more sophisticated matching network is required; or mixer and MMIC need to be electrically closer, which would increase the frequency interval of the standing wave and make passband calibration easier. Receiver II, described below, is our first successful attempt at closely integrating mixer and MMIC.

4.2 Receiver II: SIS mixer integrated with WBA12

We directly integrated a WBA12 amplifier (~25 dB gain) into a modified BIMA mixer block. Figure 8 shows an open view of the SIS/MMIC module and a closeup view of the circuitry linking the SIS mixer and InP MMIC amplifier. Integration

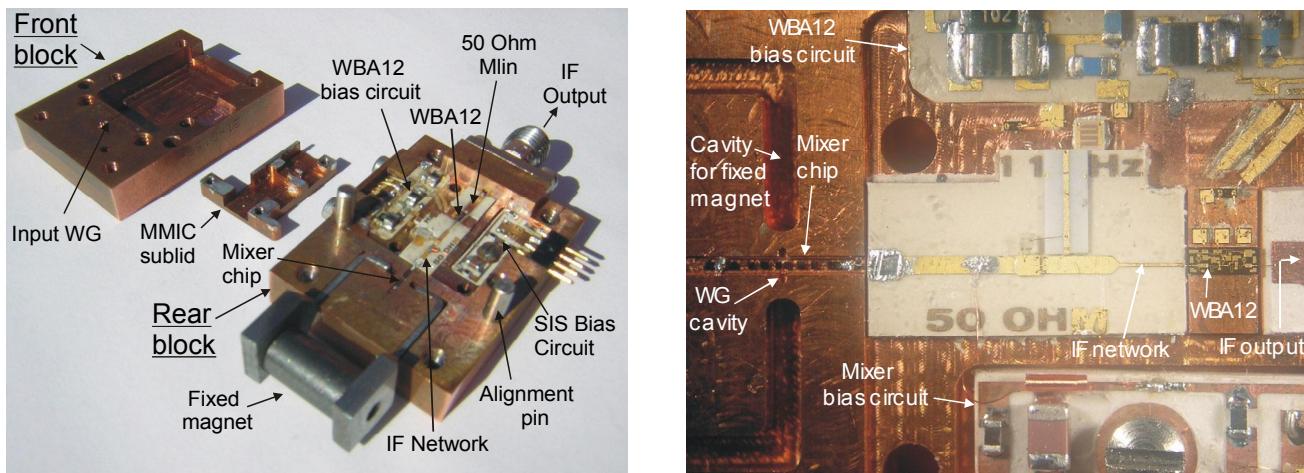


Figure 8 Open view of Receiver II showing SIS junction integrated with WBA 12 amplifier chip(left). Matching network shown in detail (right) presents 50Ω to junction and 100Ω to MMIC input gate.

required installing a bias circuit for the MMIC, which supplies two independent gate voltages and a shared drain current for the three HEMT stages. Dielectric Labs bias network chips (p/n B28BHFNO1) filter radio frequency interference from the SIS bias lines; lumped element low pass filters protect the DC lines on the MMIC bias board. The DC bias lines for the SIS junction and MMIC input gate are attached to 50Ω transmission lines coupled by a Dielectric Labs 6.8 pF capacitor. The complete matching circuit presents 50Ω impedance to the mixer chip IF port, and the MMIC gate capacitance is tuned by a thin (inductive) microstrip line. An irregularly shaped sublid, attached to the module body with 0-80 screws, encloses the matching circuit and MMIC in a rectangular waveguide with cutoff frequency above the maximum operating frequency of the amplifier. This prevents the MMIC output signal from coupling back to the input. Feedback can lead to out of band oscillations which will degrade the gain stability and noise temperature of the receiver. We found that perfect contact of the sides of the sublid near the MMIC chip was essential for stable operation so we applied a thin layer of indium solder around the sublid edges to guarantee excellent RF continuity.

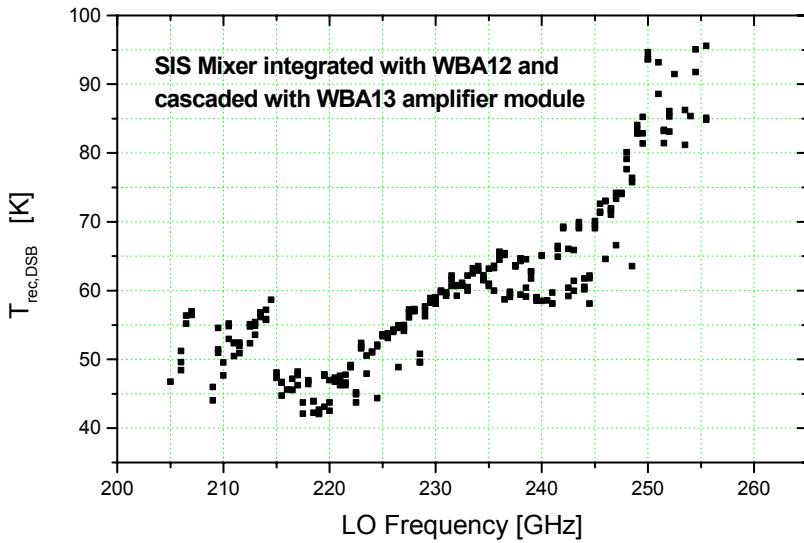


Figure 9 Receiver temperature of Receiver II as a function of LO frequency.. The sharply rising receiver temperatures for LO frequency > 230 GHz possibly due to SIS probe misalignment in suspended stripline channel.

We originally assembled Receiver II with a WBA13 (~ 35 dB gain) but found that we could not prevent the MMIC from oscillating at 4 K. The reduced gain of the WBA12, combined with a modification of the matching circuit, allowed us to stably bias the MMIC when cold. But the decreased gain made it necessary to follow with a wideband amplifier on the 10 K stage – the coaxial WBA13 module – in order to achieve the desired receiver noise temperatures. These are shown plotted as a function of LO frequency in Figure 9.

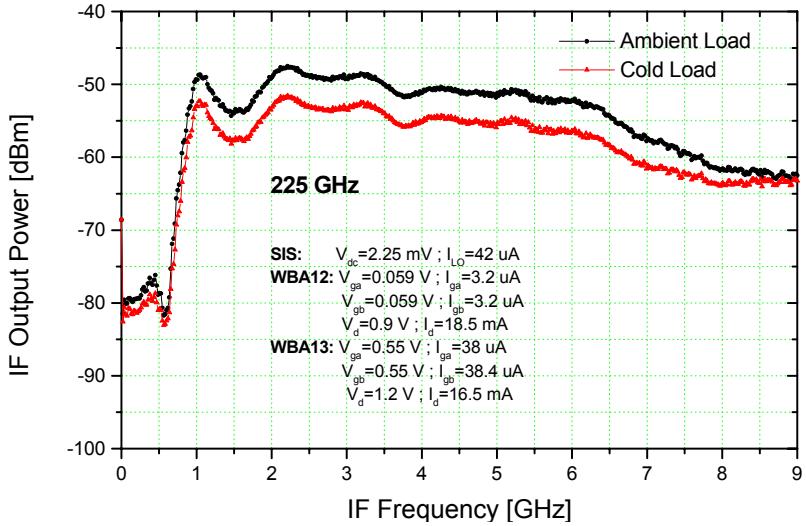


Figure 10 IF output power of Receiver II for LO frequency of 225 GHz. Ripples above 2 GHz significantly smaller than measured for Receiver I

Receiver II performs well from 210 – 230 GHz, achieving noise temperatures as low as 43 K, but $T_{rec,DSB}$ rises steeply above 240 GHz. Since the SIS chip is identical for Receivers I and II it seems plausible that the reduced RF bandwidth is due either to the misalignment of the chip in the suspended substrate channel, thereby reducing the bandwidth of the waveguide probe or to the matching circuit between mixer and MMIC. Figure 10, however shows that the IF power of Receiver II rolls off more smoothly with frequency than that of Receiver I. The effect of standing waves on sensitivity variation versus IF frequency has been reduced. However, two standing waves are now apparent – one with a period of 6 GHz and an amplitude of 15 K, and a second with the same period as that observed in the Receiver I IF band (1 GHz), but

with 5 – 10 K amplitude. Overall, these gain variations should be easy to calibrate out at a spectrometer. The 6 GHz standing wave is likely due to mismatch between SIS mixer and the WBA12 while the second faster period variation is probably due to a standing wave between the WBA12 and WBA13. It should also be noted that the sensitivity bandwidth of receiver II is 6 GHz while that of Receiver I is 8 GHz. Also, the widenband noise temperature measurement for 225 GHz is 5 – 10 K lower than the average of the narrowband results. This may be due to offsets in the spectrum analyzer.

A minor problem is the 20 mW power dissipated by the WBA12 which raises the SIS operating temperature ~0.7 K. This is likely to raise $T_{rec,DSB}$ less than 5 K. (see Figure 3).

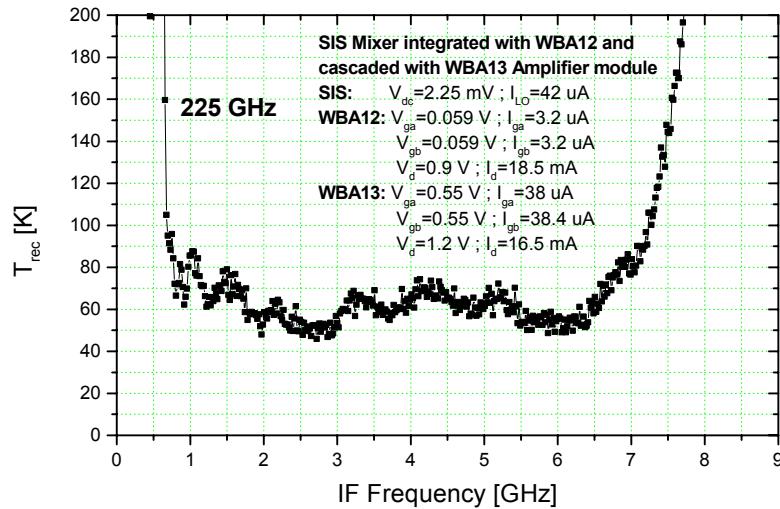


Figure 11 Receiver II narrow band noise temperature measured as a function IF frequency.

4.3 Receiver III: Thermally split integrated SIS/WBA13 module

Our second attempt to integrate SIS device and MMIC, shown in Figure 12, involved radically altering the mixer module so that it has thermally independent stages for SIS and MMIC. A TeCu mixer block at 4 K supported by fiberglass tabs

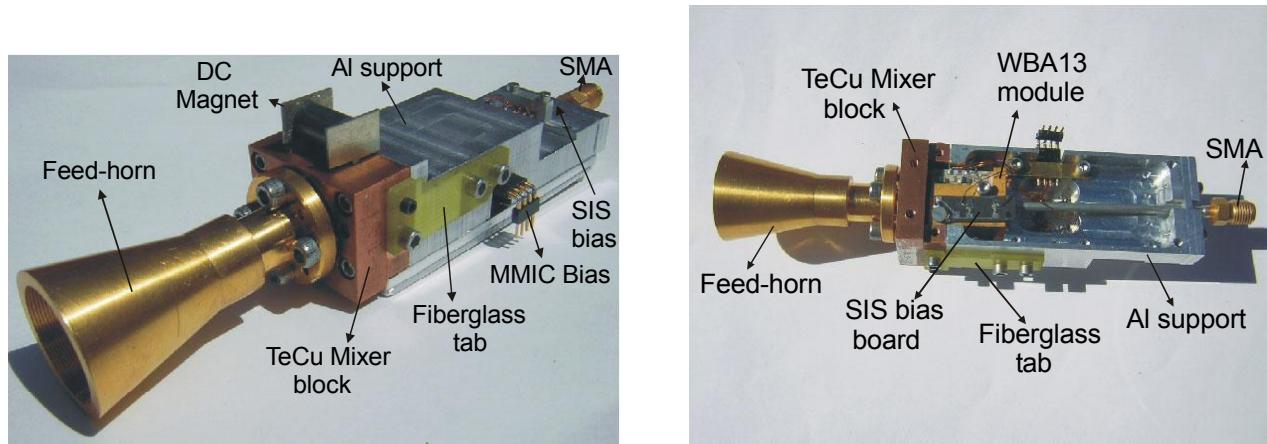


Figure 12 Receiver III assembled view (left) and open view (right). The TeCu mixer block at 4 K is thermally isolated from the WBA13 submodule at 10 K by fiberglass standoff tabs. A pair of 0.5 x 200 mil Au wires attach the mixer IF port to the 100Ω input microstrip of the amplifier module.

stands off 10 mil from an aluminum support block maintained at 10 K. From our experience, keeping the WBA13 chip at 10 K makes it easier to stably bias. And by thermally isolating the SIS junction we can maintain it at the lowest possible temperature for optimum sensitivity. The WBA13 MMIC is embedded in a submodule with bias circuitry; this submodule was designed by Wade Falk and Weinreb for the Allen Telescope Array front end. We were motivated to use the submodule since it represents a significant amount of outsourced preassembly and testing of wideband receiver components. The submodule is mounted in the support block with 2-56 screws. Two four-pin Microtech connectors supply bias to mixer and MMIC. The SIS bias board is attached to the top to the submodule and the DC bias attachment is made through a 10 turn inductor to the microstrip input of the MMIC submodule. The DC/IF port of the SIS mixer is connected by two 0.5 x 200 mil Au wires to the input of the MMIC module – the ground wire is soldered just below the open end of the suspended substrate SIS mixer channel and attaches to a point on the MMIC submodule just beneath the input microstrip.

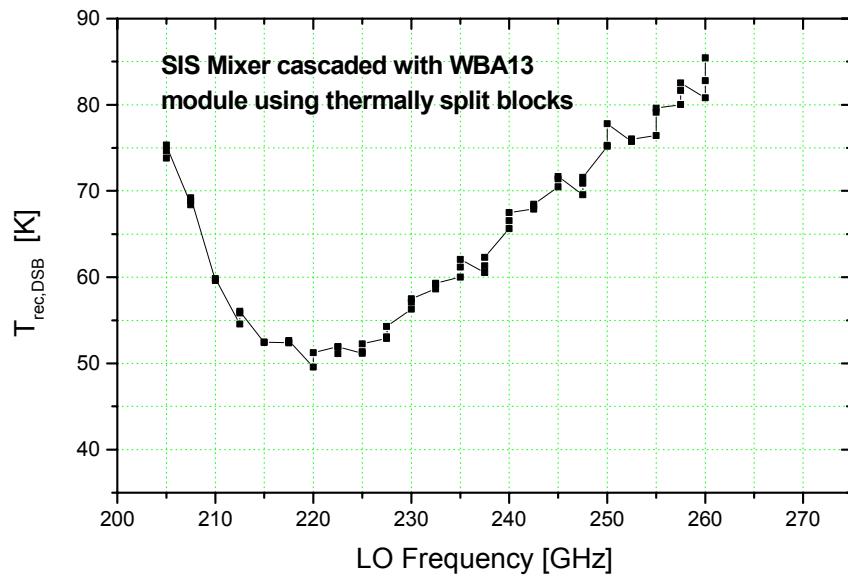


Figure 13 Integrated DC – 6 GHz receiver temperature measured for Receiver III for LO frequency range 205 – 260 GHz. Receiver temps. appear somewhat higher than Receiver I because the IF noise temperature rises above 4 GHz

Test results of Receiver III are encouraging. Figure 13 shows that the receiver temperature versus frequency is similar to that of Receiver I. The somewhat higher noise temperatures measured for Receiver III could be due to absorbed water vapor in the Styrofoam cold load dewar. Particularly striking is the smoothness of the receiver IF power curves shown in Figure 14. This is likely the combined result of close proximity of mixer and MMIC in addition to a better matching circuit in the WBA13 amplifier submodule, which presents a $100\ \Omega$ real impedance to the mixer. $T_{rec,DSB}$ as a function of v_{IF} , shown in Figure 15, is nearly flat for 0.5 – 4.5 GHz. Extension of the IF band to higher frequencies might be achieved by reducing the length of the signal and ground wires connecting mixer and MMIC. This would cause a slight increase in the operating temperature of the SIS mixer but in the current arrangement heat loading from the MMIC raises the mixer temperture 0.1 K. For example, modelling shows that reducing the lead lengths from 200 mil to 20 mil could increase the IF bandwidth of Receiver III to that of Receiver I (8 GHz) while raising the integrated receiver temperature less than 5 K .

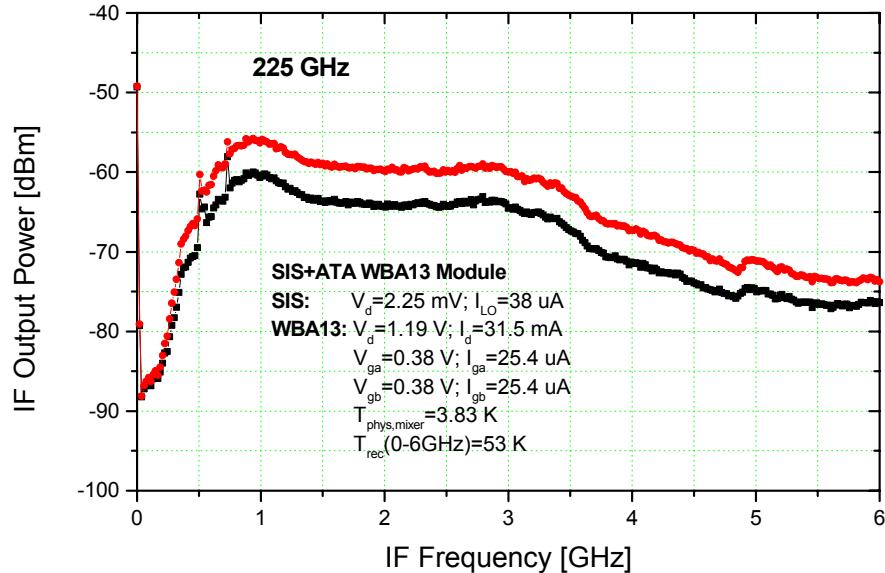


Figure 14 IF output power versus frequency for Receiver III.

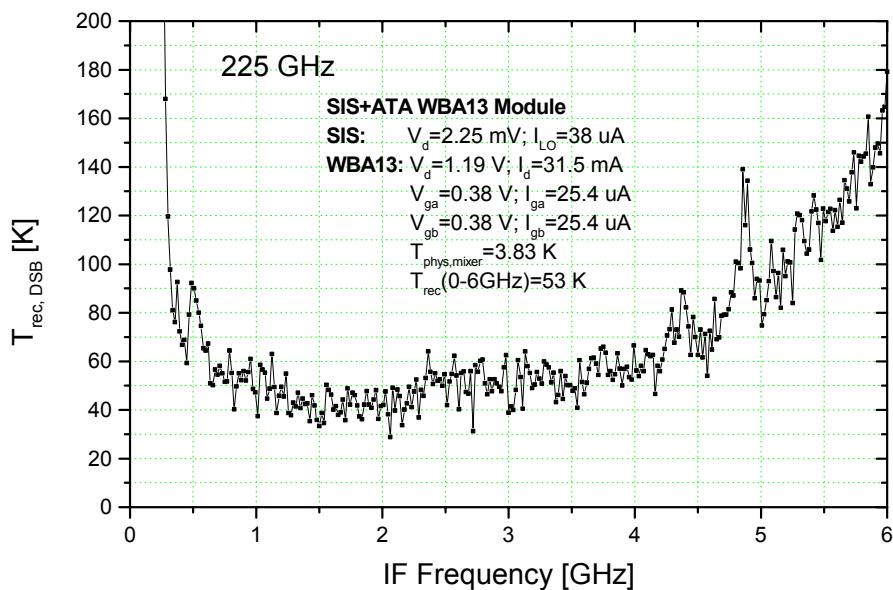


Figure 15 Receiver III noise temperatures measured as a function of IF frequency at a LO frequency of 225 GHz. Sensitivity level is remarkably constant for 0.5 – 4 GHz. This receiver has adequate sensitivity for CARMA and is compatible with the CARMA correlator.

5. CONCLUSION

We attempted three schemes to broaden the IF bandwidth of the BIMA 1 mm receiver to match or exceed the 4 GHz bandwidth of the CARMA correlator, resulting in three receivers. For each receiver, noise temperature measurements for 205 – 270 GHz were made by measuring Y factors corresponding to IF power integrated from DC to 6 GHz. Also,

variations in power and sensitivity across the IF band were measured at 225 GHz. Receiver I was made by linking the BIMA SIS mixer module at 4 K to a 0.5 – 11 GHz MMIC amplifier module at 10 K (WBA13) with a 1" section of $50\ \Omega$ stainless steel coaxial cable. While the receiver temperatures across the RF band were satisfactory and the IF bandwidth was nearly 8 GHz, we measured ripple in receiver IF power arising from an impedance mismatch between mixer and MMIC that would be difficult to calibrate out.

In Receiver II we were able to decrease the frequency of this ripple by directly integrating a MMIC amplifier into a modified BIMA 1 mm mixer module. However, we had problems with stably biasing a WBA13 at 4 K so we substituted a lower gain MMIC chip, the WBA12. This chip produces only 25 dB gain so a separate WBA13 amplifier stage at 10 K had to be cascaded with the SIS/WBA12 module. This resulted in an IF power curve with two IF standing waves : one between mixer and WBA12; the other between the WBA12 and the WBA13 . The broadband noise temperatures across the RF band looked satisfactory for 210 -240 GHz, but a misalignment of the mixer chip may be the cause of the narrower measured overall RF bandwidth. The 20 mW of DC power supplied to the WBA12 raised the SIS physical temperature only ~ 0.7 K but this is unlikely to have degraded $T_{rec,DSB}$ appreciably.

Receiver III, based on a completely redesigned mixer module, maintains thermal isolation between the 4 K SIS junction and the 10 K WBA13 amplifier. Two 0.5 x 200 mil Au wires link the IF port of the SIS mixer to the $100\ \Omega$ microstrip input of a WBA13 submodule embedded in the thermally split receiver module. Heat dissipation in the amplifier increased the physical temperature of the SIS junction less than 0.1 K. $T_{rec,DSB}$ was satisfactory for LO frequencies of 205 – 260 GHz. Gain and sensitivity vary acceptably across the IF bandwidth of 0.5 – 4.5 GHz. Reducing the length of the Au leads connecting mixer and MMIC from 200 mil to 20 mil should increase the IF bandwidth to as much as 8 GHz without appreciably raising $T_{rec,DSB}$ across the band.

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